



CONSUMER PRODUCTS SERVICES DIVISION

## CARPENTERS MANUFACTORY LIMITED

**Technical Report:** (8519)080-0532  
Date Received: March 22, 2019

April 12, 2019  
Page 1 of 36

CARPENTERS MANUFACTORY LIMITED  
HUANG JIN JI INDUSTRIAL ZONE, SHANG JIE VILLAGE, QI SHI TOWN,  
DONG GUAN CITY, GUANG DONG PROVINCE,  
P.R.CHINA

Sample Description:	CORNER UNIT	Sample Size:	3
Vendor:	CARPENTERS MANUFACTORY LIMITED 东莞天志木制品有限公司		
Manufacturer:	N/A	Style No(s):	ME03553
Buyer:	N/A	SKN/SKU No.:	N/A
Labeled Age Grade:	3 years+	PO No.:	N/A
Appropriate Age Grade:	NOT REQUESTED	Ref #:	N/A
Client Specified Age Grade:	NOT SPECIFIED	Country of Origin:	CHINA
Tested Age Grade:	OVER 3 YEARS OF AGE	Assortment No.:	N/A
UPC Code:	6955920003553	Country Of Destination:	GLOBAL 全球

### EXECUTIVE SUMMARY:

The sample(s) MEET the following requirement(s):

- The flammability requirements of 16 CFR 1500.3(c)(6)(vi), "Flammable solid" (FHSA regulations).
- Labeling requirements of "CE marking, manufacturer/ Importer name and address, and product identification" under "Directive 2009/48/EC Safety of Toy".
- The migration of certain elements requirements of the AS/NZS Standard, "Safety of toys", AS/NZS 8124: Part 3: 2012 with Amendment No. 1: 2016.
- The labeling requirements of the tested subclauses of the AS/NZS Standard, "Safety of toys", AS/NZS 8124: Part 1: 2016.
- The mechanical and physical properties requirements of the tested subclauses of the AS/NZS Standard, "Safety of toys", AS/NZS 8124: Part 1: 2016.
- The flammability requirements of the AS/NZS Standard, "Safety of toys", AS/NZS 8124: Part 2: 2016.
- The labeling requirements of ASTM F963-17, "Standard consumer safety specification for toy safety".
- The mechanical hazards requirements of ASTM F963-17, "Standard consumer safety specification for toy safety".
- The soluble heavy metals content in surface coating requirements of ASTM F963-17, "Standard Consumer Safety Specification for Toy Safety," Section 4.3.5.1(2).
- The soluble heavy metals content in substrate requirements of ASTM F963-17, "Standard Consumer Safety Specification for Toy Safety," Section 4.3.5.2(2)(b).
- The applicable heavy metals content requirements for surface coatings of the Canada Consumer Product Safety Act, Toys Regulations, SOR/2011-17 Sec. 23 with Amendment in SOR/2016-195.



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 2 of 36

## **EXECUTIVE SUMMARY:**

The sample(s) MEET the following requirement(s):

- The mechanical hazards requirements of the tested sections of Canada Consumer Product Safety Act, Toys Regulations, SOR/2011-17 and Schedule 2.
- The total lead content requirements of the Canada Consumer Product Safety Act, Consumer Products Containing Lead Regulations SOR/2018-83.
- The phthalates (BBP, DBP, DEHP, DINP, DIBP, DPENP, DHEXP & DCHP) content requirements of the Consumer Product Safety Improvement Act (CPSIA) of 2008 Sec. 108(a) and 108(c), 16 CFR 1307).
- The total lead content of 100ppm requirements by composite testing in substrate materials (Consumer Products Safety Improvement Act (CPSIA) of 2008).
- The total lead content of 90ppm requirements of 16 CFR 1303, "Ban of lead-containing paint and certain consumer products bearing lead-containing paint" as mandated by Congress in section 101(f) of the Consumer Products Safety Improvement Act (CPSIA) of 2008, Public Law 110-314.
- The cellulose nitrate requirements of Canada Toys Regulations, SOR/2011-17, section 21.
- The diisobutyl phthalate (DIBP) content requirement in toys of the European Council Directive 2009/48/EC (and its amendments), Annex II, Part III, Point 3.
- The BBP, DBP and DEHP content requirements of the European Regulation (EC) No. 1907/2006 of the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Annex XVII concerning the Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles, Item no. 51.
- The cadmium content requirement of the European Regulation (EC) No. 1907/2006 of the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Annex XVII concerning the Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles, Item no. 23 (amended up to EU No. 2016/217).
- The DNOP, DINP and DIDP content requirements of the European Regulation (EC) No. 1907/2006 of the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), Annex XVII concerning the Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles, Item no. 52.
- The mechanical and physical properties requirements of the tested subclauses of the European Standard, "Safety of toys", EN71: Part 1:2014+A1:2018, clauses 1-7.
- The flammability requirements of the European Standard "Safety of Toys", EN 71: Part 2: 2011+ A1: 2014.
- The migration of certain elements in Category III - Scraped off toy material requirements of the European Standard, "Safety of Toys", EN 71 Part 3: 2013+A3:2018.
- The 17 phthalates content requirements of the client's specifications.



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 3 of 36

**EXECUTIVE SUMMARY:**

- Note: The sample(s) was not evaluated to the Normal Use testing requirements specified in ASTM F963-17, Section 8.5. It is the responsibility of the manufacturer, vendor or distributor to conduct tests that will simulate normal use conditions. These tests shall ensure that hazards are not generated through normal wear and deterioration of the sample(s). These tests shall also simulate the normal play mode of the toy and to simulate the expected mode of use of the particular toy. The tests shall be conducted in an expected use environment. These normal use tests shall simulate the intended use of the toy based on its estimated lifetime.
- Note: Based on visual evaluation and/or material breakdown received, there is no polyvinyl chloride (PVC) found in the samples submitted and thus the corresponding testing of the Canada Consumer Product Safety Act, Phthalates Regulations, SOR/2016-188 regarding to the restriction of use of certain phthalates content have not been conducted.
- Note: The sample(s) submitted do not fall within the scope of EN 71 Pt.9 Formaldehyde content, EC Directive 2009/48/EC Formamide thus the corresponding testing has/have not been conducted.
- Note: Based on visual evaluation and/or material breakdown received, there is no applicable material(s) found in the sample(s) submitted and thus the corresponding testing of EC No. 1907/2006 Azodyes content (2017) has/have not been conducted.

BUREAU VERITAS SHENZHEN CO., LTD.

Hon Yin Kan  
Manager  
Toys And Juvenile Products Department

HK/dk



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 4 of 36

**RESULTS:**

**APPROPRIATE AGE GRADE DETERMINATION**

The Appropriate Age Grade is determined with reference to the Age-grading guidelines of the Annex A of the AS/NZS Standard, "Safety of toys", AS/NZS 8124: Part 1: 2016

Note : The most stringent age grade from the Labeled Age Grade and the Appropriate Age Grade will be used for testing.

Note : If the client does not specify an age grade for testing or request Bureau Veritas Consumer Products Services, Inc. to determine an appropriate age grade, the labeled age grade will be used for testing.



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 5 of 36

**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES – (AS/NZS 8124.1:2016)**

Subclause	Requirement	Result
4.1	Normal use	M
4.2	Reasonably foreseeable abuse	M
4.3	Material	-
4.3.1	Material quality	M
4.3.2	Expanding materials	N/A
4.4	Small parts	-
4.4.1	Small parts (under 36 months)	N/A
4.4.2	Small parts warning (36 months and over but under 72 months)	N/A
4.5	Shape, size and strength of certain toys	-
4.5.1	Squeeze toys, rattles, fasteners, and certain other toys and components of toys	N/A
4.5.2a	Small ball (under 36 months)	N/A
4.5.2b	Small ball warning (36 months and over but under 96 months)	N/A
4.5.3	Pompoms	N/A
4.5.4	Pre-school play figures	N/A
4.5.5	Toy pacifiers	N/A
4.5.6	Balloons Warning	N/A
4.5.7	Marbles Warning	N/A
4.5.8	Hemispheric-shaped toys	N/A
4.6	Edges	-
4.6.1	Accessible sharp edges of glass or metal	M
4.6.2	Functional sharp edges warning	N/A
4.6.3	Edges on metal toys	M
4.6.4	Edges on moulded toys	N/A
4.6.5	Edges on exposed bolts or threaded rods	N/A
4.7	Points	-
4.7.1	Accessible sharp points	M
4.7.2	Functional sharp points warning	N/A
4.7.3	Wooden toys	M
4.8	Projections	-
4.8.1	General	N/A
4.8.2	Special considerations for bath toy projections	-
4.9	Metal wires and rods	-
4.9a	Metal wires and rods intended to be bent	N/A
4.9b	Metal wires and rods likely to be bent	N/A
4.9c	End of spokes	N/A
4.10	Plastic film or plastic bags in packaging and in toys	N/A
4.11	Cords and elastics	-
4.11.1	Cords and elastics (under 18 months)	N/A
4.11.2	Self-retracting pull cords (under 18 months)	N/A



**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES – (AS/NZS 8124.1:2016)**

Subclause	Requirement	Result
4.11.3	Cords for pull toys (under 36 months)	N/A
4.11.4	Cords on toy bags	N/A
4.11.5	Crib or playpen toys and mobiles warning & instruction for use	N/A
4.11.6	Crib gyms and similar toys warning & instruction for use	N/A
4.11.7	Cords, strings and lines for flying toys	N/A
	Warning - Toy kites and other flying toys with cord	N/A
4.12	Folding mechanisms	-
4.12.1	Toy pushchairs, perambulators and similar toys	N/A
4.12.2	Other toys with folding mechanisms	N/A
4.12.3	Hinge-line clearance	N/A
4.13	Holes, clearances and accessibility of mechanisms	-
4.13.1	Circular holes in rigid materials (under 60 months)	N/A
4.13.2	Accessible clearances for movable segments (under 96 months)	N/A
4.13.3	Chains or belts in ride-on toys	N/A
4.13.4	Other driving mechanisms	N/A
4.13.5	Winding keys (under 36 months)	N/A
4.14	Springs	N/A
4.15	Stability and overload requirements	-
4.15.1	Stability of ride-on toys and seats (under 60 months)	-
4.15.1.1	Sideways stability, feet available for stabilization	N/A
4.15.1.2	Sideways stability, feet unavailable for stabilization	N/A
4.15.1.3	Fore and aft stability	N/A
4.15.2	Overload requirements for ride-on toys and seats	N/A
4.15.3	Stability of stationary floor toys	N/A
4.16	Enclosures	-
4.16.1	Ventilation	N/A
4.16.2	Closures	-
4.16.2.1	Lids, doors and similar devices	N/A
4.16.2.2	Lid support for toy chests and similar toys	N/A
	Instruction for assembly	N/A
4.16.3	Toys that enclose the head	N/A
4.17	Simulated protective equipment	N/A
	Warning	N/A
4.18	Projectile toys	-
4.18.1	General	-
4.18.2	Projectiles	N/A
4.18.3	Projectile toys with stored energy	N/A
	Instruction for use	N/A
4.18.4	Projectile toys without stored energy	N/A
	Instruction for use	N/A
4.19	Rotors and propellers	N/A



**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES – (AS/NZS 8124.1:2016)**

Subclause	Requirement	Result
4.20	Aquatic toys	N/A
	Warning	N/A
4.21	Braking	N/A
4.22	Toy bicycles	-
4.22.1	Toy bicycles – Instruction for use	N/A
4.22.2	Toy bicycles – Maximum saddle height	N/A
4.22.3	Toy bicycles – Braking requirements	N/A
4.23	Speed limitation of electrically driven ride-on toys	N/A
4.24	Toys containing a heat source	N/A
4.25	Liquid-filled toys	N/A
	Warning	N/A
4.26	Mouth-actuated toys	N/A
4.27	Toy roller skates, toy inline skates and toy skateboards	N/A
	Warning	N/A
4.28	Percussion caps	N/A
	Warning	N/A
4.29	Acoustic requirement	N/A
	Warning	N/A
4.30	Toy scooters	N/A
4.31	Magnets and magnetic components	-
4.31.1	Magnetic/electrical experimental sets (for children 8 years and over)	N/A
	Warning	N/A
4.31.2	All other toys with magnets and magnetic components (under 8 years)	-
4.31.2 a	Loose-as-received magnet(s) and magnetic component(s)	N/A
4.31.2 b	Wooden toys, toys intended in water and mouth pieces of mouth-actuated toys with magnets or magnetic components	N/A
4.31.2 c	Magnet(s) and magnetic component(s) liberated from toy	N/A

*M = Meet NM = Not Meet N/A = Not Applicable R = Refer to Comment Section*



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 8 of 36

**RESULTS:**

**FLAMMABILITY (AS/NZS 8124.2: 2016)**

<b>Subclause</b>	<b>Requirement</b>	<b>Result</b>
4.1	Celluloid (cellulose nitrate)	NP
4.1	Surface flash on a piled surface	NA
4.1	Flammable Gases	NA
4.1	Extremely flammable liquids, highly flammable liquids, flammable liquids and flammable gels	NA
4.2	Toys to be worn on the head	NA
4.3	Toy disguise costumes and toys intended to be worn by a child in play	NA
4.3	warning on product and packaging (10 - 30 mm/s)	NA
4.4	Toys intended to be entered by a child	NA
4.4	warning on product and packaging (10 - 30 mm/s)	NA
4.5	Soft - filled toys	NA

*M = Meet NM = Not Meet N/A = Not Applicable R = Refer to Comment Section P = Present NP = Not Present*





**RESULTS:**

**APPROPRIATE AGE GRADE DETERMINATION**

The Appropriate Age Grade is determined with reference to the Age Determination Guidelines of the Consumer Product Safety Commission (CPSC); and the ASTM F963-17, "Standard Consumer Safety Specification for Toy Safety". Annex A1

Note : The most stringent age grade from the Labeled Age Grade and the Appropriate Age Grade will be used for testing.

Note : If the client does not specify an age grade for testing or request Bureau Veritas Consumer Products Services, Inc. to determine an appropriate age grade, the labeled age grade will be used for testing.

**USE AND ABUSE TESTS**

The samples were undergo the tests in accordance with section 8.6 through 8.16, whichever is applicable

<b>Test</b>	<b>Test Parameters</b>	<b>Standard Reference</b>
Impact Test	4 x 3 ft	1500.53(b)
Torque Test	4 in-lbs	1500.53(e)
Tension Test	15 lbs	1500.53(f)
Compression Test	30 lbs	1500.53(g)



**RESULTS:**

**PHYSICAL AND MECHANICAL HAZARDS (ASTM F963-17)**

Section	Requirement	Result
4.1	Material Quality	M
4.3.7	Stuffing Materials	N/A
4.5	Sound-Producing Toys	N/A
4.6	Small Objects	N/A
4.7	Accessible Edges	M
4.8	Projections	N/A
4.9	Accessible Points	M
4.10	Wires and Rods	N/A
4.11	Nails and Fasteners	M
4.12	Plastic Film	N/A
4.13	Folding Mechanisms and Hinges	N/A
4.14	Cords, Straps and Elastics	N/A
4.15	Stability and Over-Load Requirements	N/A
4.16	Confined Spaces	N/A
4.17	Wheels, Tires, and Axles	N/A
4.18	Holes, Clearances and Accessibility of Mechanisms	N/A
4.19	Simulated Protective Devices	N/A
4.20	Pacifiers	N/A
4.21	Projectile Toys	N/A
4.22	Teethers and Teething Toys	N/A
4.23	Rattles	N/A
4.24	Squeeze Toys	N/A
4.25	Battery-Operated Toys (exclude Section 4.25.10 Battery-powered ride-on toys & Section 4.25.11 Toys that Contain Secondary Cells or Secondary Batteries)	N/A
4.26	Toys Intended to be Attached to a Crib or Playpen	N/A
4.27	Stuffed and Beanbag-Type Toys	N/A
4.30	Toy Gun Marking	N/A
4.32	Certain Toys with Nearly Spherical Ends	N/A
4.34	Small Balls	N/A
4.35	Pompoms	N/A
4.36	Hemispheric-Shaped Objects	N/A
4.37	Yo Yo Elastic Tether Toys	N/A
4.38	Magnets	N/A
4.39	Jaw Entrapment in Handles and Steering Wheels	N/A
4.40	Expanding Materials	N/A

*M = Meet NM = Not Meet N/A = Not Applicable R = Refer to Comment Section*



**RESULTS:**

**LABELING AND INSTRUCTIONAL REQUIREMENT (ASTM F963-17)**

Section	Requirement	Result
5.4 & 5.3	Aquatic Toys	N/A
5.5 & 5.3	Crib and Playpen Toys	N/A
5.6 & 5.3	Mobiles	N/A
5.7 & 5.3	Stroller and Carriage Toys	N/A
5.8 & 5.3	Toys Intended to be Assembled by an Adult	N/A
5.9 & 5.3	Simulated Protective Devices	N/A
5.10 & 5.3	Toys with Functional Sharp Edges or Sharp Points	N/A
5.11	Small Objects, Small Balls, Marbles and Balloons (16 CFR 1500.19)	N/A
5.12	Toy Caps (16CFR1500.86)	N/A
5.13	Art Materials (16 CFR 1500.14(b)(8))	N/A
5.15	Battery-Operated Toys (exclude 5.15.1 and 5.15.2)	N/A
5.15.1 & 5.3	Battery-Powered Ride-On Toys	N/A
5.15.2 & 5.3	Button or Coin Cell Batteries	N/A
5.16	Promotional Materials	M
5.17 & 5.3	Magnets	N/A
6.1	Definition and Description	M
6.2	Crib and Playpen Toys	N/A
6.3	Mobiles	N/A
6.4 & 5.3	Toys Intended to be Assembled by an Adult	N/A
6.5	Battery-Operated Toys	N/A
6.6	Battery-Powered Ride-On Toys	N/A
6.7	Toys in Contact with Food	N/A
7.1	Producer's Name and Address	M
7.2	Battery-Powered Ride-on Toys	N/A

*M = Meet NM = Not Meet N/A = Not Applicable R = Refer to Comment Section*

**FLAMMABILITY (16 CFR SECTION 1500.3(c)6)(vi))**

Requirement	Test Method Reference	Findings
Burn rate no greater than 0.1 of an inch per second	16 CFR 1500.44	Ignited but Self-Extinguished.



**RESULTS:**

**APPROPRIATE AGE GRADE DETERMINATION**

The Appropriate Age Grade is recommended with reference to the Toys: Age Classification Guidelines (1998-01-13) of the Product Safety Bureau, Health Canada.	
Note :	The most stringent age grade from the Labeled Age Grade and the Appropriate Age Grade will be used for testing.
Note :	If the client does not specify an age grade for testing or request Bureau Veritas Consumer Products Services, Inc. to determine an appropriate age grade, the labeled age grade will be used for testing.

**CANADA CONSUMER PRODUCT SAFETY ACT, TOYS REGULATIONS, SOR/2011-17**

Section	Parameter / Requirement	Result
<b>Mechanical Hazards</b>		
4	Flexible film bag used for package	M
7	Small Toys and Detachable component	NA
8	Metal edge	M
9	Wires frames	NA
10	Plastic Edges	NA
11	Wood	M
12	Glass	NA
13	Nails and fasteners	NA
14	Safety stops/Locking Device for Folding product	NA
15 (a, b)	Moving Mechanism	NA
15 (c)	Non- Detachable Winding Key Clearance	NA
15 (d)	Detachable Key	NA
16	Projectile Toy	NA
17	Enclosures	NA
18	Stability	NA
19	Auditory hazards	NA
<b>Specific Products - Dolls, Plush Toys and Soft Toys</b>		
28	Exposed Sharp Points and Edges	NA
29. (a)	Stuffing Materials shall be clean and free from vermin	NA
29. (b)	Stuffing Materials shall be free from hard and sharp foreign matter	NA
30	Squeaker, Reed and Valve	NA
31	Eyes and Nose	NA



**RESULTS:**

CANADA CONSUMER PRODUCT SAFETY ACT, TOYS REGULATIONS, SOR/2011-17		
Section	Parameter / Requirement	Result
<b>Specific Products</b>		
35* & 36*	Plant seeds	NA
37	Pull and Push toys	NA
38*	Toys Steam engine Boilers	NA
39*	Finger Paints	NA
40(a)	Rattles – Sharp wire	NA
40(b, c)	Rattles – Impaction	NA
41	Elastic	NA
42	Yo-Yo type balls	NA

**CANADA CONSUMER PRODUCT SAFETY ACT, SCHEDULE 2**

Section	Parameter / Requirement	Result
<b>Mechanical Hazards</b>		
1*	Jequirity Beans	M
8*	Kites	NA
9	Kite strings	NA
14*	Lawn, darts with elongated tips	NA

*M = Meet NM = Not Meet NA = Not Applicable R = Refer to Comment Section  
 \* = Non-accredited section*

**FLAMMABILITY OF CELLULOSE NITRATE  
 TOY REGULATIONS SOR/2011-17 SECTION 21**

Requirement Reference	Observation	Flammability Classification
Section 21	No Flash Effect	M

*M = Meet NM-See comment = Not Meet - Refer to Comment Section NA = Not Applicable*



**RESULTS:**

**APPROPRIATE AGE GRADE DETERMINATION**

The Appropriate Age Grade is determined with reference to the EN71: Part 1 : 2014 +A1:2018, CEN ISO/TR 8124-8:2016 Safety of toys - Part 8: Age Determination Guidelines prepared by Technical Committee CEN/TC 52 and Age Grade Determination Guidelines of the Consumer Product Safety Commission (CPSC).	
Note :	The most stringent age grade from the Labeled Age Grade and the Appropriate Age Grade will be used for testing.
Note :	If the client does not specify an age grade for testing or request Bureau Veritas Consumer Products Services, Inc. to determine an appropriate age grade, the labeled age grade will be used for testing.

**EXPLANATION OF THE ABBREVIATIONS FOR PART 1, 2 & 6**

Symbol	Explanation				
NM	The sample(s) DOES NOT MEET the requirement of this Subclause				
M	The sample(s) MEETS the requirement of this Subclause				
N/A	Not Applicable				
NR	Not Requested				
NE	Not Evaluated				
NT	Not Tested				
NP	None Present				
P	Present				
R	Refer to Comment Section of this report				
Symbol	Language Present	Symbol	Language Present	Symbol	Language Present
B	Belgian language	G	German language	PR	Portuguese language
D	Danish language	GR	Greek language	S	Spanish language
E	English language	H	Dutch language	SD	Swedish language
F	Finnish language	I	Italian language	SZ	Swiss language
FR	French language	N	Norwegian language		

**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES  
(EN 71: PART 1 – 2014+A1 – 2018)**

Subclause	Requirement	Result
4.1	Material cleanliness	M
4.2	Assembly	M
4.3	Flexible plastic sheeting	NA
4.4	Toy Bags	NA
4.5	Glass	NA
4.6	Expanding materials	NA
4.7 & 7.6	Edges	M
4.8 & 7.6	Points and metallic wires	M
4.8e	Splinters	M
4.9	Protruding parts	NA
4.10.1	Folding and sliding mechanisms	NA
4.10.2	Driving mechanisms	NA
4.10.3	Hinges	NA
4.10.4	Springs	NA
4.11	Mouth actuated toys and other toys intended to be put in the mouth	NA
4.12 & 7.3	Balloons	NA
4.13 & 7.9	Cord of toy kites and other flying toys	NA
4.14.1	Toys which a child can enter	NA
4.14.2 & 7.8	Masks and helmets	NA
4.15.1	Toys propelled by child	
4.15.1.2 & 7.10.1 & 7.10.2 & 7.10.3 & 7.10.4 & 7.16	Toys propelled by child – Instructions for use	NA
4.15.1.3	Toys propelled by child – Strength	NA
4.15.1.4	Toys propelled by child – Stability	NA
4.15.1.5	Toys propelled by child – Braking	NA
4.15.1.6	Toys propelled by child - Transmission	NA
4.15.1.7	Toys propelled by child – insertion mark	NA
4.15.1.8	Electrically-driven ride-on toys	NA
4.15.2	Toy bicycles	
4.15.2.2 & 7.15	Toy bicycles – Warnings and instructions for use	NA
4.15.2.3	Toy bicycles – Braking	NA
4.15.3 & 7.16 & 7.19	Rocking horses and similar toys	NA
4.15.4 & 7.16	Toys not propelled by child	NA
4.15.5 & 7.18	Toy scooters	NA
4.16	Heavy immobile toys	M
4.17.2	All projectiles	NA
4.17.3 & 7.7	Projectile toys with stored energy	NA
4.17.4 & 7.26	Certain projectiles toys without stored energy	NA
4.18 & 7.4	Aquatic toys and inflatable toys	NA



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 16 of 36

**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES  
(EN 71: PART 1 – 2014+A1 – 2018)**

Subclause	Requirement	Result
4.19 & 7.13 & 7.14	Percussion caps	NA
4.20.2.1-4.20.2.8, 4.20.2.10, 4.20.2.12	Acoustics	NA
4.20.2.9, 4.20.2.11 & 7.14	Acoustics – percussion toys & cap-firing toys	NA
4.21	Toys containing a non-electrical heat source	NA
4.22 & 7.2	Small balls	NA
4.23	Magnet	
4.23.2 a, b & c	Toy other than magnetic / electrical experimental sets intended for children over 8 years	NA
4.23.3 & 7.20	Magnetic / electrical experimental sets intended for children over 8 years	NA
4.24	Yo-yo ball	NA
4.25	Toys attached to food	NA
4.26	Toy Disguise Costumes	NA
4.27.1	Flying toys – General	NA
4.27.2 & 7.25.1	Rotors and propellers on flying toys	NA
4.27.3 & 7.25.2	Rotors and propellers on remote controlled flying toys	NA
<b>FOR TOYS INTENDED FOR CHILDREN UNDER 36 MONTHS</b>		
5.1	General	NA
5.1a	Small parts – as received	NA
5.1b	Small parts, sharp points, sharp edges – after tests	NA
5.1c	Cross section <2mm metal points & wires	NA
5.1e	Toys contain glue	NA
5.1f	Casing of toys	NA
5.2	Fillings, coverings and seams	NA
5.3	Adhesion of plastic sheeting	NA
5.4.2	Cords and chains in toys intended for children under 18 months	NA
5.4.3 & 7.22	Cords and chains in toys intended for children of 18 months or over but under 36 months	NA
5.4.4	Fixed loops, tangled loops and nooses	NA
5.4.5	Cords and chains on pull along toys	NA
5.4.6 & 7.21	Electrical cables	NA
5.4.7	Cross-sectional dimension of certain cords	NA
5.4.8	Self-retracting cords	NA
5.4.9 & 7.11 & 7.23	Toys attached to or intended to be strung across a cradle, cot or perambulator	NA
5.5 & 7.12	Liquid filled toys	NA
5.6	Electrically driven toys	NA
5.7	Glass and porcelain	NA





CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 17 of 36

**RESULTS:**

**MECHANICAL & PHYSICAL PROPERTIES  
(EN 71: PART 1 – 2014+A1 – 2018)**

Subclause	Requirement	Result
5.8	Shape and size	NA
5.9 & 7.17	Monofilament fibres	NA
5.10	Small balls	NA
5.11	Play figures	NA
5.12	Hemispheric shaped toys	NA
5.13	Suction cups	NA
5.14	Straps intended to be worn fully or partially around the neck	NA
5.15 & 7.24	Sledges with cords for pulling	NA
6	Packaging	NA
<b>WARNINGS, INSTRUCTIONS FOR USE</b>		
7.1	General	M
7.2	Toys not intended for children under 36 months	M
7.5	Functional toys	NA

**2009/48/EC GENERAL LABELING REQUIREMENT**

Requirement	Result
CE Mark	M
Manufacturer/ Importer name and address	M
Product Identification	M

*M = Meet NM = Not Meet N/A = Not Applicable R = Refer to Comment Section*



**RESULTS:**

**FLAMMABILITY (EN 71 PART 2: 2011 + A1: 2014)**

Subclause	Requirement	Result
4.1	Cellulose nitrate	NP
4.1	Surface flash on a piled surface	NA
4.1	Flammable gases	NA
4.1	Extremely flammable liquids, highly flammable liquids, flammable liquids and flammable gels	NA
4.2	Toys to be worn on the head	NA
4.3	Toy disguise costumes and toys intended to be worn by child in play	NA
4.3	warning on product and packaging (10 - 30 mm/s)	NA
4.4	Toys intended to be entered by a child	NA
4.4	warning on product and packaging (10 – 30 mm/s)	NA
4.5	Soft-filled toys	NA

**REQUIREMENTS & TEST METHODS CROSS REFERENCE TABLE FOR PART 2**

Sub-clause	Test Method	Sub-clause	Test Method	Sub-clause	Test Method	Sub-clause	Test Method
4.2.2	5.2	4.2.4	5.3	4.3	5.4	4.5	5.5
4.2.3	5.3	4.2.5	5.4	4.4	5.4	-	-



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 19 of 36

**RESULTS:**

**CADMIUM CONTENT (European Regulation (EC) No. 1907/2006 REACH Annex XVII, Item no. 23)**

Category:			Plastics			
Element:			Cadmium			
Test Method			BS EN 1122: 2001, Method B			
Maximum Allowable Limit:			100 mg/kg (0.01% by weight)			
Sample Description			Reading 1	Reading 2	Average	Conclusion
Color / Component	Location	Style	Result (mg/kg)			
(A)	White plastic	Washer of screw on board	LT 10	#	-	PASS

LT = Less than

# = Insufficient sample for duplicate analyses

mg/kg = milligrams per kilogram (ppm = parts per million)

Operator: Zhang Shao Zheng, Ryan

Category:			Paints on Painted Article		
Element:			Cadmium		
Test Method:			In house acid digestion		
Maximum Allowable Limit:			1000 mg/kg (0.1% by weight)		
Test Component			Result (mg/kg)	Conclusion	
Colour/Component	Location	Style			
(A)	Bright red coating	Bright red paint (A1Y)	LT 10	PASS	
(B)	Dark green coating	Dark green paint (A5Y)	LT 10	PASS	
(C)	Dark blue coating	Dark blue paint (A7Y)	LT 10	PASS	
(D)	Clear lacquer	Clear lacquer paint (A21Y)	LT 10	PASS	

LT = Less than

\* = Average of duplicate analyses

mg/kg = milligrams per kilogram (ppm = parts per million)





CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 21 of 36

**RESULTS:**

**MIGRATION OF CERTAIN ELEMENTS (European Standard EN 71 Part 3: 2013+A3:2018)**

*mg/kg = milligrams per kilogram (ppm=parts per million)*

*LT = Less Than*

*\* = Average of duplicate analysis*

*FR = Failed Result*

*Organic tin = migration of total organic tin is expressed as tributyl tin cation content in mg/kg*

*# = Verified results (see note)*

Remark: - Results of Cr III and Cr VI were reported as sum of soluble Chromium content unless specified.  
- Result(s) of organic tin was (were) calculated while assuming the tin content wholly contributed from tributyltin cation unless specified.

Note: If soluble chromium content or soluble tin content exceeded the screening limits of soluble chromium (VI) or organic tin content, the results were verified by below method

- Chromium VI: In house Ion-chromatography analysis

- Organic tin: EN71 part 3:2013+A3:2018, Annex G by Gas Chromatography – Mass Spectroscopy analysis.



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 22 of 36

**RESULTS:**

**HEAVY METALS CONTENT IN SURFACE COATING (Canada Consumer Product Safety Act - Toys Regulations, SOR/2011-17 Sec. 23 with Amendment in SOR/2016-195)**

Sample Identity	Color	Location	Style
A.	Bright red coating	Bright red paint (A1Y)	
B.	Dark green coating	Dark green paint (A5Y)	
C.	Dark blue coating	Dark blue paint (A7Y)	
D.	Clear lacquer	Clear lacquer paint (A21Y)	

Analyte		As	Ba	Cd	Hg	Pb	Sb	Se
Maximum Limit (mg/kg)	(T)	-	-	-	ND	90	-	-
	(S)	1000	1000	1000	-	-	1000	1000

Analyte		As	Ba	Cd	Hg	Pb	Sb	Se	
	Method	Result (mg/kg)							Conclusion
(A)	(T)	LT 10	LT 10	LT 10	ND	LT 10	LT 10	LT 10	PASS
	(S)	-	-	-	-	-	-	-	
(B)	(T)	LT 10	LT 10	LT 10	ND	LT 10	LT 10	LT 10	PASS
	(S)	-	-	-	-	-	-	-	
(C)	(T)	LT 10	LT 10	LT 10	ND	LT 10	LT 10	LT 10	PASS
	(S)	-	-	-	-	-	-	-	
(D)	(T)	LT 10	LT 10	LT 10	ND	LT 10	LT 10	LT 10	PASS
	(S)	-	-	-	-	-	-	-	

mg/kg = milligrams per kilogram (ppm=parts per million)

\*= Average of duplicate analysis

ND = Not detected (Detection Limit = 10 mg/kg)

(T) = Total Analysis (With referenced to ASTM F963-17 Sec. 8.3)

(S) = Soluble analysis (Canada Product Safety Manual Book 5, Part-B, C-03 (2014))

LT = Less Than

As = Arsenic, Ba = Barium, Cd = Cadmium,

Hg = Mercury, Pb = Lead, Sb = Antimony,

Se = Selenium



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 23 of 36

**RESULTS:**

**TOTAL LEAD CONTENT (Canada Consumer Product Safety Act – Consumer Products Containing Lead Regulations SOR/2018-83)**

Analyte	Lead
Requirement: Maximum allowable limit:	90 mg/kg

Analyte			Lead (Pb)	Conclusion
Sample Description			Result	
Color / Component	Location	Style	(mg/kg)	
(A)	Silvery metal	Screw with sleeve	LT 10	PASS
(B)	Bright silvery metal	Hex screw	LT 10	PASS
(C)	Soft silvery metal	Fixer of screw	LT 10	PASS
(D)	Matt silvery metal	Big fixer of screw	28	PASS
(E)	Dull silvery metal	Flat head screw on board	LT 10	PASS
(F)	Bright red coating	Bright red paint (A1Y)	LT 10	PASS
(G)	Dark green coating	Dark green paint (A5Y)	LT 10	PASS
(H)	Dark blue coating	Dark blue paint (A7Y)	LT 10	PASS
(I)	Clear lacquer	Clear lacquer paint (A21Y)	LT 10	PASS
(J)	Bright light flesh /bright flesh wood	Wooden board	LT 10	PASS

LT = Less Than

\* = Average of duplicate analyses

mg/kg =milligrams per kilogram (ppm=parts per million)

ND=Not detected



**RESULTS:**

**TOTAL LEAD CONTENT IN SURFACE COATING BY COMPOSITE TESTING ("Ban of Lead-containing paint and certain consumer products bearing Lead-containing paint", Consumer Product Safety Improvement Act (CPSIA) of 2008)**

**Test Method:** U.S. CPSC-CH-E1003.09.1:2011

Element:				Lead		
Requirement: Maximum allowable limit:				90 mg/kg		
Sample Description			Result (mg/kg)		Conclusion	
Color / Component	Location	Style	Overall	Potential		
(A)	Bright red coating	Bright red paint (A1Y)		LT 10	-	PASS
(B)	Dark green coating	Dark green paint (A5Y)		LT 10	-	PASS
(C)	Dark blue coating	Dark blue paint (A7Y)		LT 10	-	PASS
(D)	Clear lacquer	Clear lacquer paint (A21Y)		LT 10	-	PASS

*LT = Less Than*

*\* = Average of duplicate analyses*

*mg/kg = milligrams per kilogram (ppm = parts per million)*

*Potential = Estimated lead content per component is based on calculation by component individual weight*





**RESULTS:**

**TOTAL LEAD CONTENT IN SUBSTRATE BY COMPOSITE TESTING (100PPM) (Consumer Product Safety Improvement Act (CPSIA) of 2008)**

**Test Method:** U.S. CPSC-CH-E1001-08.3:2012 or U.S. CPSC-CH-E1002-08.3:2012

Analyte	Lead	
Requirement: Maximum allowable limit:	100 mg/kg	

Analyte			Lead (Pb)	Conclusion
Sample Description			Result (mg/kg)	
Color / Component	Location	Style		
(A)	Silvery metal	Screw with sleeve	LT 10	PASS
(B)	Bright silvery metal	Hex screw	LT 10	PASS
(C)	Soft silvery metal	Fixer of screw	LT 10	PASS
(D)	Matt silvery metal	Big fixer of screw	28	PASS
(E)	Dull silvery metal	Flat head screw on board	LT 10	PASS
(F)	Bright light flesh /bright flesh wood	Wooden board	LT 10	PASS

LT = Less Than

\* = Average of duplicate analyses

mg/kg = milligrams per kilogram (ppm = parts per million)



**RESULTS:**

**SOLUBLE HEAVY METALS CONTENT IN SURFACE COATING (ASTM F963-17, Section 4.3.5.1(2))**

**Test Method:** ASTM International Standard ASTM F963-17, Section 8.3.2 to 8.3.4

Sample Identity	Color	Location	Style
A.	Bright red coating	Bright red paint (A1Y)	
B.	Dark green coating	Dark green paint (A5Y)	
C.	Dark blue coating	Dark blue paint (A7Y)	
D.	Clear lacquer	Clear lacquer paint (A21Y)	

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se
Maximum Limit (mg/kg)	25	1000	75	60	60	90	60	500
Analytical Correction	60%	30%	30%	30%	50%	30%	60%	60%

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se	Mass of Trace Amount (g)	Conclusion
Sample	Result (mg/kg)								(g)	
A.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0856	Pass
B.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0666	Pass
C.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0580	Pass
D.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0806	Pass

LT = Less Than  
 CR = adjusted analytical result  
 mg/kg = milligrams per kilogram (ppm=parts per million)  
 \* = Average of duplicate analysis

As = Arsenic, Ba = Barium, Cd = Cadmium,  
 Cr = Chromium, Hg = Mercury, Pb = Lead,  
 Sb = Antimony, Se = Selenium



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 27 of 36

**RESULTS:**

**SOLUBLE HEAVY METALS CONTENT IN SUBSTRATE (ASTM F963-17, Section 4.3.5.2(2)(b))**

**Test Method:** ASTM International Standard ASTM F963-17, Section 8.3.5 (Excluding 8.3.5.5(3))

Sample Identity	Color	Location	Style
Type I: Substrate other than modeling clay			
A	Bright light flesh /bright flesh wood	Wooden board	

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se
Max. Limit Type I (mg/kg)	25	1000	75	60	60	90	60	500
Max. Limit Type II (mg/kg)	25	250	50	25	25	90	60	500
Analytical Correction	60%	30%	30%	30%	50%	30%	60%	60%

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se	Mass of Trace Amount (g)	Conclusion
Sample	Result (mg/kg)								(g)	
A	LT 2	10	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2		Pass

mg/kg = milligrams per kilogram (ppm=parts per million)  
 CR = adjusted analytical result  
 LT = Less Than  
 ND = None Detected

As = Arsenic, Ba = Barium, Cd = Cadmium,  
 Cr = Chromium, Hg = Mercury, Pb = Lead,  
 Sb = Antimony, Se = Selenium  
 Detection limit (mg/kg): Each element 2

**Remark:**

Textiles (natural or synthetic) are exempted for lead content requirement according to clarification of Toy Industry Association for ASTM F963-17. The lead content analysis result of corresponding material herein is for client's reference only.



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 28 of 36

**RESULTS:**

**PHTHALATES CONTENT IN CHILDREN'S TOYS AND CHILD CARE ARTICLES (Consumer Product Safety Improvement Act (CPSIA) of 2008, Section 108(a) and 108(c), 16 CFR 1307)**

**Test Method:** With reference to U. S. CPSC-CH-C1001-09.3 (April 1, 2010) / CPSC-CH-C1001-09.4 (January 17, 2018).

Sample Identity	Color / Component	Location	Style
A.	Bright red coating	Bright red paint (A1Y)	
B.	Dark green coating	Dark green paint (A5Y)	
C.	Dark blue coating	Dark blue paint (A7Y)	
D.	Clear lacquer	Clear lacquer paint (A21Y)	

Test Parameter:	Listed Phthalates (See Remark)		
Requirement:	Each 0.1%		
Sample ID	Detected Analyte	Concentration (%)	Conclusion
A.	ND	ND	PASS
B.	ND	ND	PASS
C.	ND	ND	PASS
D.	ND	ND	PASS

Results reported in percentage

ND = None detected

Detection Limit: Each Phthalate (0.005%)

LIST OF RESTRICTED PHTHALATES		
Number	Chemical Name	CAS Number
1.	Butyl benzyl phthalate (BBP)	85-68-7
2.	Dibutyl phthalate (DBP)	84-74-2
3.	Di(2-ethylhexyl) phthalate (DEHP)	117-81-7
4.	Di-iso-nonyl phthalate (DINP)	28553-12-0 & 68515-48-0
5.	Di-iso-butyl phthalate (DIBP)	84-69-5
6.	Di-n-pentyl phthalate (DPENP or DnPP)	131-18-0
7.	Di-n-hexyl phthalate (DHEXP or DnHP)	84-75-3
8.	Dicyclohexyl phthalate (DCHP)	84-61-7



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 29 of 36

**RESULTS:**

**MIGRATION OF CERTAIN ELEMENTS (AS/NZS 8124 Part 3: 2012 with Amendment No. 1: 2016)**

Test Method: Soluble heavy metals content analysis was determined by Inductively Coupled Plasma Spectrometry.

Sample Identity	Color / Component	Location	Style
Type I: Coatings			
A.	Bright red coating	Bright red paint (A1Y)	
B.	Dark green coating	Dark green paint (A5Y)	
C.	Dark blue coating	Dark blue paint (A7Y)	
D.	Clear lacquer	Clear lacquer paint (A21Y)	
Type VI: Other Materials Whether Mass Coloured Or Not			
E.	Light brown wood	Wooden board	
F.	Bright light flesh /bright flesh wood	Wooden board	

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se
Max. Limit All except Type VIII (mg/kg)	25	1000	75	60	60	90	60	500
Max. Limit Type VIII (mg/kg)	25	250	50	25	25	90	60	500
Analytical Correction	60%	30%	30%	30%	50%	30%	60%	60%

Analyte	As	Ba	Cd	Cr	Hg	Pb	Sb	Se	Mass of Trace Amount (g)	Conclusion
Sample	Result (mg/kg)								(g)	
A.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0856	Pass
B.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0666	Pass
C.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0580	Pass
D.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	0.0806	Pass
E.	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2		PASS
F.	LT 2	10	LT 2	LT 2	LT 2	LT 2	LT 2	LT 2		PASS

mg/kg = milligrams per kilogram (ppm=parts per million)

CR = adjusted analytical result

LT = Less Than

\* = Average of duplicate analysis

As = Arsenic, Ba = Barium, Cd = Cadmium,

Cr = Chromium, Hg = Mercury, Pb = Lead,

Sb = Antimony, Se = Selenium



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 30 of 36

**RESULTS:**

**BBP/DBP/DEHP CONTENTS IN TOYS AND CHILDCARE ARTICLES (European Regulation (EC) No. 1907/2006 REACH Annex XVII, Item no. 51)**

Test Method: With referenced to EN 14372:2004 Section 6.3.2, sample was extracted with organic solvent and then analyzed by Gas Chromatograph Mass Spectrometer

Sample Identity	Test Component	Location	Style
A.	White plastic	Washer of screw on board	
B.	Bright red coating	Bright red paint (A1Y)	
C.	Dark green coating	Dark green paint (A5Y)	
D.	Dark blue coating	Dark blue paint (A7Y)	
E.	Clear lacquer	Clear lacquer paint (A21Y)	

Test Parameter:	BBP	DBP	DEHP	Sum of three phthalates	
Limit (%):	0.1	0.1	0.1	0.1	
Sample	Result (%)				Conclusion
A.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
B.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
C.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
D.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
E.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS

*Detection Limit :*

*BBP = Butyl benzyl phthalate (0.005%)*

*DBP = Dibutyl phthalate (0.005%)*

*DEHP = Di(2-ethylhexyl) phthalate (0.005%)*

*Results reported in percentage*

*LT = Less than*

*ND = None detected*



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 31 of 36

**RESULTS:**

**DNOP/DINP/DIDP CONTENTS IN TOYS AND CHILDCARE ARTICLES WHICH CAN BE PLACED IN MOUTH BY THE CHILDREN (European Regulation (EC) No. 1907/2006 REACH Annex XVII, Item no. 52)**

Test Method: With referenced to EN 14372:2004 Section 6.3.2, sample was extracted with organic solvent and then analyzed by Gas Chromatograph Mass Spectrometer

Sample Identity	Test Component	Location	Style
A.	Bright red coating	Bright red paint (A1Y)	
B.	Dark green coating	Dark green paint (A5Y)	
C.	Dark blue coating	Dark blue paint (A7Y)	
D.	Clear lacquer	Clear lacquer paint (A21Y)	

Test Parameter:	DNOP	DINP	DIDP	Sum of three phthalates	
Limit (%):	0.1	0.1	0.1	0.1	
Sample	Result (%)				Conclusion
A.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
B.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
C.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS
D.	LT 0.005	LT 0.005	LT 0.005	LT 0.015	PASS

*Detection Limit :*

*DNOP = Di-n-octyl phthalate (0.005%)*

*DINP = Di-iso-nonyl phthalate (0.005%)*

*DIDP = Di-iso-decyl phthalate (0.005%)*

*Results reported in percentage*

*LT = Less than*

*ND = None detected*



CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 32 of 36

**RESULTS:**

**DIBP CONTENT IN TOYS (2009/48/EC and its amendments, Annex II, Part III, Point 3)**

Test Parameter:			DIBP		
Limit (%):			0.3		
	Color / Component	Location	Style	Result (%)	Conclusion
A.	White plastic	Washer of screw on board		LT 0.005	Pass
B.	Bright red coating	Bright red paint (A1Y)		LT 0.005	Pass
C.	Dark green coating	Dark green paint (A5Y)		LT 0.005	Pass
D.	Dark blue coating	Dark blue paint (A7Y)		LT 0.005	Pass
E.	Clear lacquer	Clear lacquer paint (A21Y)		LT 0.005	Pass

*Remark:*

*DIBP (CAS No: 84-69-5) = Diisobutyl phthalate*

*Results reported in percentage*

*ND = None detected*

*Detection Limit: Each Phthalate (0.005%)*





**RESULTS:**

**CLIENT'S 17 PHTHALATES CONTENT SPECIFICATION**

• **BBP/DBP/DEHP/DNOP/DINP/DIDP Content**

Color / Component	Location	Style
A. Composite of White plastic	Washer of screw on board	
B. Bright red coating	Bright red paint (A1Y)	
C. Dark green coating	Dark green paint (A5Y)	
D. Dark blue coating	Dark blue paint (A7Y)	
E. Clear lacquer	Clear lacquer paint (A21Y)	

Test Parameter	BBP	DBP	DEHP	DNOP	DINP	DIDP	
Limit (%)	0.1	0.1	0.1	0.1	0.1	0.1	
Sample	Result (%)						Conclusion
A	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	Pass
B	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	Pass
C	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	Pass
D	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	Pass
E	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	LT 0.005	Pass

*Detection Limit :*

*DNOP = Di-n-octyl phthalate (0.005%) 117-84-0*

*DINP p  
DIDP = Di-iso-decyl phthalate (0.005%)  
26761-40-0 / 68515-49-1*

*BBP = Butyl benzyl phthalate (0.005%) 85-68-7*

*DBP = Dibutyl phthalate (0.005%) 84-74-2  
DEHP = Di(2-ethylhexyl) phthalate (0.005%)  
117-81-7*

*Results reported in percentage*

*LT = Less than*

*ND = None detected*





CARPENTERS MANUFACTORY LIMITED

Technical Report: **(8519)080-0532**

April 12, 2019

Page 35 of 36

## **RESULTS:**

### **CLIENT'S 17 PHTHALATES CONTENT SPECIFICATION**

*Results reported in percentage*

*LT = Less than*

*ND = None detected*

#### *Detection Limit:*

*DiBP = Diisobutylphthalate 84-69-5*

*DHNUP = 1,2-Benzenedicarboxylic acid, di-C7, 11-  
branched and linear alkyl esters 68515-42-4*

*DIHP = 1,2-Benzenedicarboxylic acid, di-C6-8-branched  
alkyl esters, C7-rich 71888-89-6*

*DMEP = Dimethoxyethyl phthalate 117-82-8*

*DIPP = Diisopentylphthalate 605-50-5*

*DnPP = Dipentylphthalate 131-18-0*

*DPP = 1,2-benzenedicarboxylic acid dipentylester,  
branched and linear 84777-06-0*

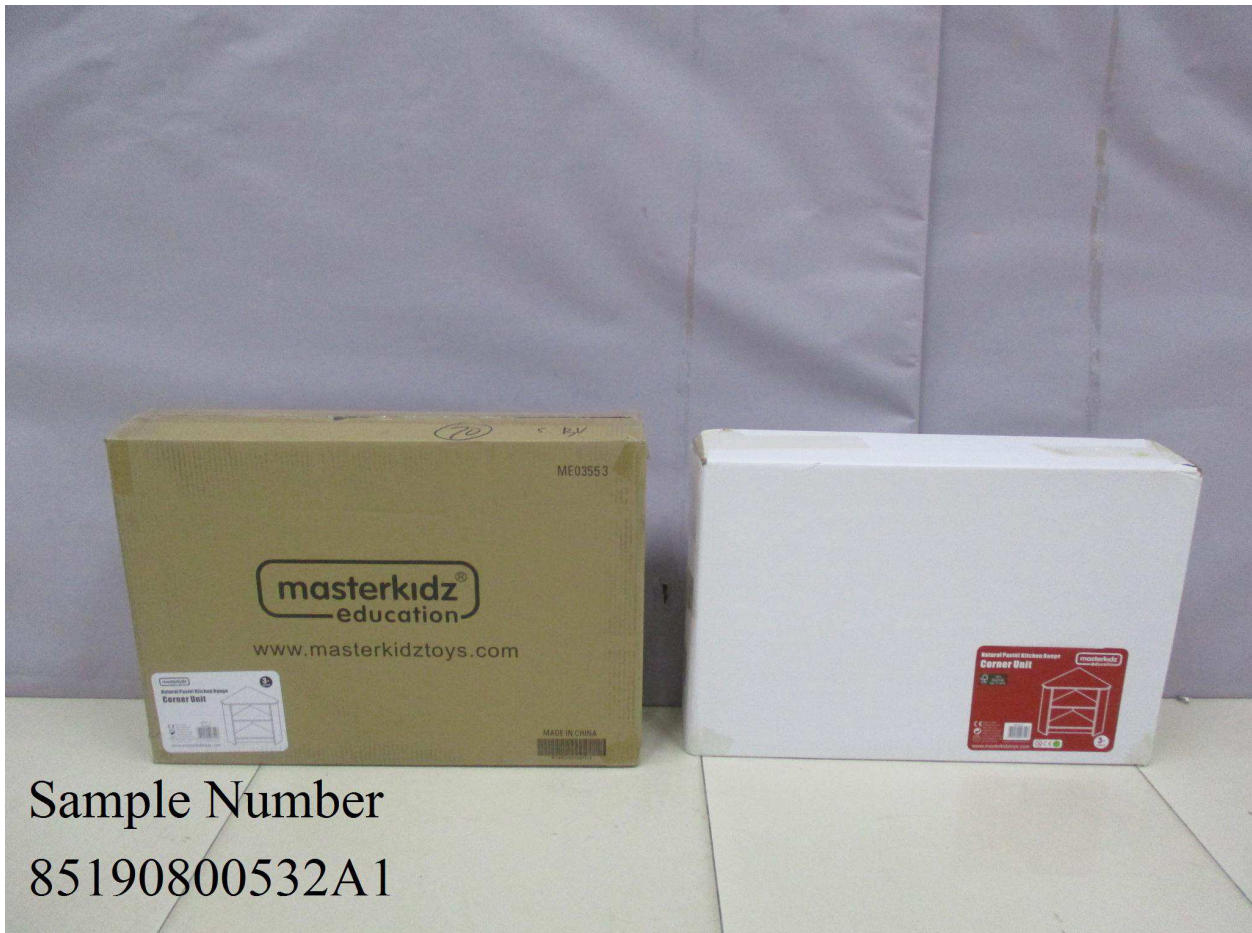
*PiPP = n-Pentyl-Isopentylphthalate 776297-69-9*

*DHP = Dihexylphthalate 84-75-3*

*1,2-Benzenedicarboxylic acid, dihexyl ester, branched and  
linear 68515-50-4*

*EC No. 201-559-5 = 1,2-benzenedicarboxylic acid, di-C6-  
10-alkyl esters; 1,2-benzenedicarboxylic  
acid, mixed decyl and hexyl and octyl  
diesters with  $\geq 0.3\%$  of dihexyl phthalate  
68515-51-5 /68648-93-1*

**RESULTS:**



END OF REPORT